

S06-S08 Trennfräser, Fräswendeplatten und Schnittdaten

Milling inserts and parameters, Plaquettes de fraisage et paramètres, Inserti e parametri di taglio

			CP35 (code 45)	CP45 (code 44)				
	JMS06-H160R015- 6,10 x 11,0 x 1,6 R 0,15	Order- No.	S06A-EU45					
	JMS06-S160R015- 6,10 x 11,0 x 1,6 R 0,15	Order- No.		S06A-FB44				
	JMS07-H220R02- 6,10 x 11,0 x 2,2 R 0,2	Order- No.	S07A-GM45					
	JMS07-S220R02- 6,10 x 11,0 x 2,2 R 0,2	Order- No.		S07A-HG44				
	JMS08-H305R02- 6,10 x 11,0 x 3,05 R 0,2	Order- No.	S08A-JZ45					
	JMS08-S305R02- 6,10 x 11,0 x 3,05 R 0,2	Order- No.		S08A-LO44				
			10	10				

V_c [m/min]	Stahl Steel Acier Acciaio	Rostfrei Stainless Acier inoxydable Inossidabile	Guss Cast iron Fonte Ghisa	NE-Metalle Non-ferrous metals Non ferreux Metalli non ferrosi	Hochwarmfest Highly heat-resistant Superalliages Resistente al calore	Gehärtet Tempered Aciers traités Temprato
CP35	180 (120 - 250)		180 (120 - 250)			
CP45		180 (120 - 250)			120 (80 - 180)	

Ersatzteile Spare parts, Pièces de rechange, Parti di ricambio

	TMA-10		Fett Grease, Graisse, Grasso
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S06-S08 Trennfräser Montageanleitung

Assembly Instructions, Notice explicative pour le montage, Istruzioni per il montaggio

Schneidplatte einsetzen, Inserts' fitting, Conseil pour le montage des plaquettes, Inserimento dell'inserto:

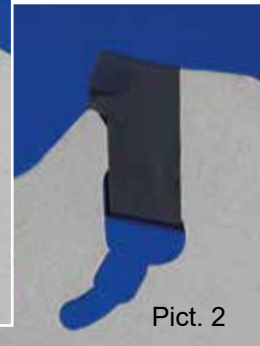
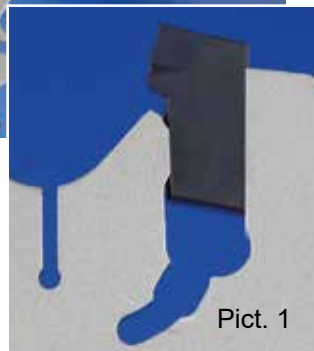


Schneidplatten per Hand in den Plattensitz einlegen (Pict. 1) und mit dem Kunststoffhammer durch einen leichten Schlag positionieren (Pict. 2).

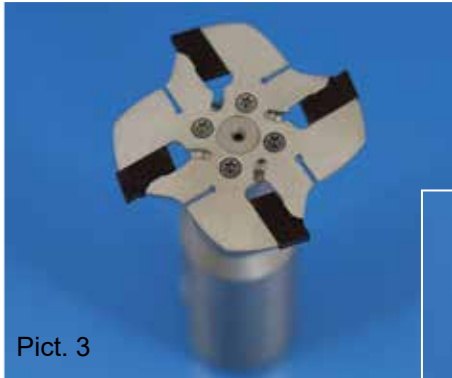
Put manually the insert in the insert seat (Pict. 1) and fix it with a light plastic hammer blow (Pict.2).

Positionner la plaquette dans l'assise (voir Pict. 1) et la positionner avec un léger coup de maillet en plastique (Pict 2).

Posizionare l'inserto nella sua sede aiutandosi con un martelletto di plastica (Pict. 1) fino al suo completo inserimento (Pict. 2)



Entfernen der Schneidplatte, Removal of the insert, Retirer la plaquette, Estrazione dell'inserto:

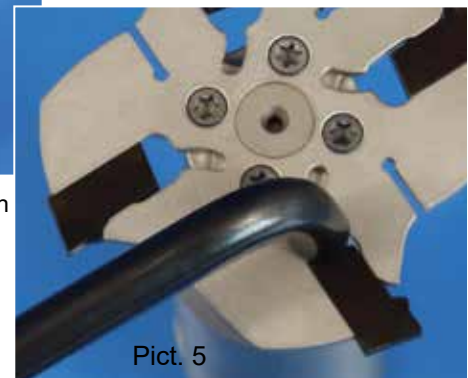
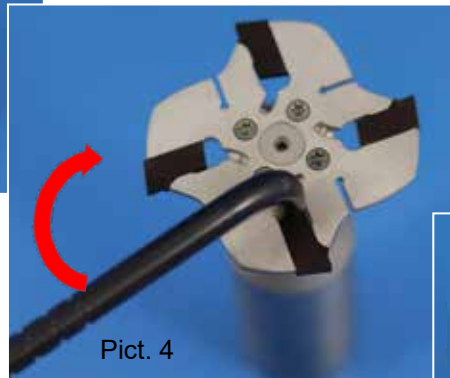


Beim Entfernen der Schneidplatte bitte unbedingt den **neuen** beiliegenden Montageschlüssel TMA-10 verwenden.

Upon removal of the insert please make sure you use the new mounting key TMA-10.

Pour retirer la plaquette, utiliser impérativement la nouvelle clé TMA-10 ci-jointe.

Per smontare l'inserto si prega di utilizzare necessariamente la nuova chiave di estrazione (TMA-10).



Montageschlüssel TMA-10 in die vorgesehene Nut einstecken (Pict. 4) und durch drehen im Uhrzeigersinn wird die Platte aus dem Plattensitz herausgedrückt (Pict. 5).

Put the mounting key TMA-10 in the intended slot (Pict. 4) and by turning in a clockwise direction the insert will be ejected out of the insert seat (Pict. 5).

Introduire la clé TMA-10 dans la rainure prévue à cet effet (Pict. 4) et tourner dans le sens des aiguilles d'une montre jusqu'à ce que la plaquette sorte (Pict. 5)

Inserire la chiave di estrazione TMA-10 nell'apposita scanalatura (Pict. 4) e ruotare in senso orario. L'inserto viene in questo modo espulso dalla sua sede (Pict. 5)