









B16 Fräswendeplatten und Schnittdaten

Milling inserts and parameters, Plaquettes de fraiseage et paramètres, Inserti e parametri di taglio

			K15M (code 8)	AL10 (code 10)	KD16 (code 16)	PKD (code 43)			
									
	JMB16-85R03- IK 9,0x3,4 R0,3	Order- No.	B16B-BP08	B16B-AN10	B16B-ER16	B16B-FS43			
	 	f_z [mm]	0,30 (0,20-0,60)	0,30 (0,20-0,60)	0,30 (0,20-0,60)	0,30 (0,20-0,60)			
			20	20	5	5			

V_c [m/min]	Stahl Steel Acier Acciaio	Rostfrei Stainless Acier inoxydable Inossidabile	Guss Cast iron Fonte Ghisa	NE-Metalle Non-ferrous metals Non ferreux Metalli non ferrosi	Hochwarmfest Highly heat-resistant Superalliages Resistente al calore	Gehärtet Tempered Aciers traités Temprato
K15M				400 (300 - 600)		
AL10				600 (500 - 1000)		
KD16				600 (500 - 1000)		
PKD				1000 (500 - 2000)		

Ersatzteile Spare parts, Pièces de rechange, Parti di ricambio

	SS 4,0-1 (M = 3,2-3,3 Nm)		T 15		Fett Grease, Graisse, Grasso
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