

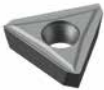





B07 Fräswendepplatten und Schnittdaten

Milling inserts and parameters, Plaquettes de fraiseage et paramètres, Inserti e parametri di taglio

			HT50 (code 22) 	Ti20 (code 1) 					
	JMB07-81- IK 9,54 x 3,97  	Order-No.	B07A-SB22	B07A-TC01					
			20	20					

V _c [m/min]	Stahl Steel Acier Acciaio	Rostfrei Stainless Acier inoxydable Inossidabile	Guss Cast iron Fonte Ghisa	NE-Metalle Non-ferrous metals Non ferreux Metalli non ferritici	Hochwarmfest Highly heat-resistant Superalliages Resistente al calore	Gehärtet Tempered Aciers traités Temprato
HT50	220 (160 - 300)	200 (100 - 300)	260 (200 - 300)			
Ti20	250 (220-280)	220 (180-300)	260 (180-350)			

Ersatzteile Spare parts, Pièces de rechange, Parti di ricambio

	SS 4,0-1 (M = 3,2-3,3 Nm)		T 15		Fett Grease, Graisse, Grasso
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