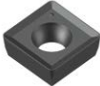







## B02 Fräswendepplatten und Schnittdaten

Milling inserts and parameters, Plaquettes de fraiseage et paramètres, Inserti e parametri di taglio

			HT45 (code 31)	HT50 (code 22)	Ti20 (code 1)				
	<b>JMB02-22R10-</b> 13,0x13,0x5,0 R1,0 <b>M S</b> 	Order- No.							
			<b>B02A-AJ31</b>	<b>B02A-BH22</b>	<b>B02A-CM01</b>				
			20	20	20				

V <sub>c</sub> [m/min]	Stahl Steel Acier Acciaio	Rostfrei Stainless Acier inoxydable Inossidabile	Guss Cast iron Fonte Ghisa	NE-Metalle Non-ferrous metals Non ferreux Metalli non ferrosi	Hochwarmfest Highly heat-resistant Superalliages Resistente al calore	Gehärtet Tempered Aciers traités Temprato
<b>HT45</b>	250 (200 - 350)	240 (140 - 300)	240 (130 - 280)			
<b>HT50</b>	220 (160 - 300)	200 (100 - 300)	260 (200 - 300)			
<b>Ti20</b>	250 (220 - 280)	220 (180 - 300)	260 (180 - 350)			

### Ersatzteile Spare parts, Pièces de rechange, Parti di ricambio

	<b>SS 5,0-1</b> (M = 4,8-5,0 Nm)		<b>T 20</b>		<b>Fett</b> Grease, Graisse, Grasso
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